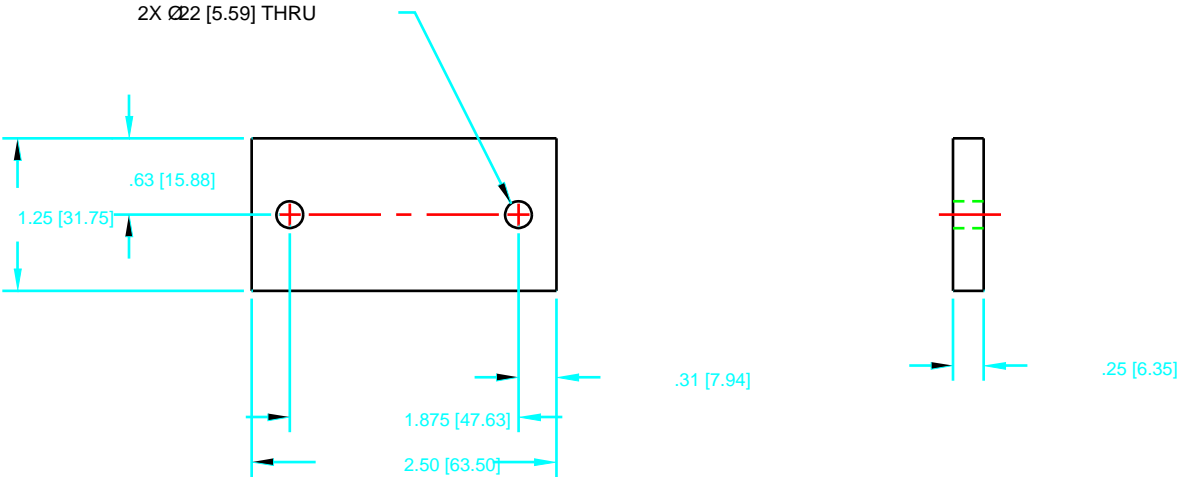


TRIM LINE

- NOTES:
- 1. ALL DIMENSIONS SHOWN IN [ ] ARE MILLIMETERS AND ARE FOR REFERENCE USE ONLY.
  - 2. FINISH: BLACK ANODIZE



SYM	CHANGE DESCRIPTION	BY	CHKD	DATE
REVISIONS				

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		T6450210-00		
DECIMALS	ANGULAR	ARGONNE NATIONAL LABORATORY		
.X - .03 [.76]	- 0°30'	ADVANCED PHOTON SOURCE		
.XX - .01 [0.25]				
.XXX - .005 [0.13]				
SURFACE ROUGHNESS 125 ✓				
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		T6-45		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1		BESSRC-CAT		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		DIFFRACTOMETER TABLE ASSEMBLY		
		CARRIAGE STAGE ASSEMBLY		
		SPACER		
		DRAWING NUMBER		
		T6-450210-00		
		DO NOT SCALE DRAWING		

DRAWN BY A NYMAN	DATE 4/9/98	CHIEF DESIGN ENGINEER D. SHU	DATE 5/26/98
CHECKED BY J. BARRAZA	DATE 5/22/98	GP LEADER T.M. KUZAY	DATE 5/26/98
DESIGNER NYMAN/BARRAZA	DATE 4/9/98	PROJECT MGR.	DATE
RESPONSIBLE ENGINEER J. BARRAZA	DATE 5/22/98	APPROVED/RELEASED	DATE
MATERIAL 6061-T6 ALUMINUM		SCALE 1:1	SIZE B
		SHEET 1 of 1	

TRIM LINE